# HF8

# SUBMINIATURE INTERMEDIATE POWER RELAY





File No.:40025189



#### Features

- 4kV impulse withstand voltage (between coil and contacts)
- 1 Form A and 1 Form C configurations
- Subminiature, high sensitive, PCB layout
- Plastic sealed type for automatic wave soldering
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (21.3 x 16.2 x 14.4) mm

CONTACT DATA				
Contact arrangement	1A, 1C			
Contact resistance	100mΩ max.(at 1A 24VDC)			
Contact material	AgNi			
Contact rating (Res. load)	HF8: 6A 300VAC/28VDC HF8A: 6A 277VAC/30VDC			
Max. switching voltage	300VAC / 30VDC			
Max. switching current	6A			
Max. switching power	1800VA / 300W			
Mechanical endurance	1 x 10 <sup>7</sup> ops			
Electrical endurance	Plastic sealed:1 x 10 <sup>4</sup> ops Flux proofed, Standard type:1 x 10 <sup>5</sup> ops Flux proofed, Sensitive type:5 x 10 <sup>4</sup> ops (NO, 6A 300VAC, Resistive load, Room temp. 1s on 9s off)			

CHARACTERISTICS					
Insulation	Insulation resistance		100MΩ (at 500VDC)		
Dielectric	Between coil & contacts		2000VAC 1min		
strength	Between open contacts		750VAC 1min		
Operate time (at nomi. volt.)		6ms max.			
Release time (at nomi. volt.)		3ms max.			
Humidity		5% to 85% RH			
Ambient temperature		-55°C to 90°C			
Shock resistance		Functional	98m/s²		
		Destructive	980m/s²		
Vibration resistance		10Hz to 55Hz 1.5mm DA			
Termination		PCB			
Unit weight		Approx. 11g			
Construction		Plastic sealed, Flux proofed			

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B, Class A.

COIL	
Coil power	Standard: Approx. 450mW (48VDC: Approx. 600mW)
	Sensitive: Approx. 330mW
	Ochsilive. Approx. 330mm

## COIL DATA at 23°C

#### Standard type

COIL

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	3.90	20 x (1±10%)
5	3.75	0.25	6.50	56 x (1±10%)
6	4.50	0.30	7.80	80 x (1±10%)
9	6.75	0.45	11.7	180 x (1±10%)
12	9.00	0.60	15.6	320 x (1±10%)
18	13.5	0.90	23.4	720 x (1±10%)
24	18.0	1.20	31.2	1280 x (1±10%)
48	36.0	2.40	62.4	3800 x (1±10%)

#### Sensitive type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	3.90	28 x (1±10%)
5	3.75	0.25	6.50	80 x (1±10%)
6	4.50	0.30	7.80	110 x (1±10%)
9	6.75	0.45	11.7	250 x (1±10%)
12	9.00	0.60	15.6	440 x (1±10%)
18	13.5	0.90	23.4	1000 x (1±10%)
24	18.0	1.20	31.2	1780 x (1±10%)
48	36.0	2.40	62.4	7120 x (1±10%)

Notes: 1) When requiring pick-up voltage < 75% of nominal voltage, special order allowed.

 \*Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



HONGFA RELAY

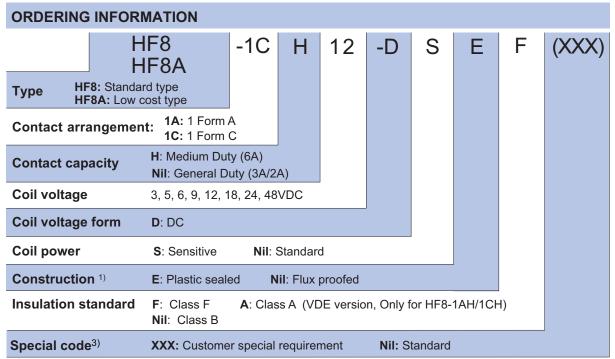
ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

2015 Rev. 1.00

#### **SAFETY APPROVAL RATINGS Medium Duty** 6A 28VDC HF8-1CH/1AH 6A 300VAC 2A 28VDC UL/CUL General Duty 2A 300VAC HF8-1C/1A 3A 120VAC 6A 30VDC(NO/NC) HF8A 6A 277VAC(NO/NC) 2.5A 250VAC COSØ=0.4 2.5A 250VAC COSØ=0.5 **VDE** HF8....A 5A 250VAC COSØ=1 6A 250VAC COSØ=1

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



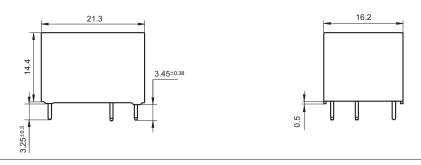
- Notes: 1) Under the ambience with dangerous gas like H<sub>2</sub>S, SO<sub>2</sub> or NO<sub>2</sub>, plastic sealed type is recommended; Please test the relay in real applications.

  If the ambience allows, flux proofed type is preferentially recommended.
  - 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
  - 3) The customer special requirement express as special code after evaluating by Hongfa.

#### **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

Unit: mm

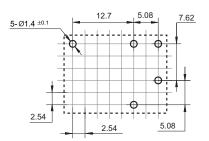
#### **Outline Dimensions**



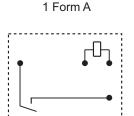
### **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

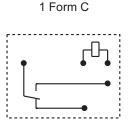
Unit: mm

**PCB** Layout (Bottom view)



Wiring Diagram (Bottom view)



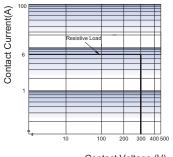


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and  $\leq$ 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.
- 4) Tin-dipped joint is tolerable after terminal tin-dipping as long as the termial length including the joint is less than 4.0mm.

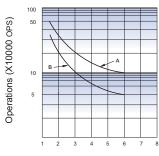
#### CHARACTERISTIC CURVES

#### MAXIMUM SWITCHING POWER



Contact Voltage (V)

### **ENDURANCE CURVE**



Contact Current (A)

# Temperature Rise (K) 40 20

Percentage Of Nominal Coil Voltage

COIL TEMPERATURE RISE

#### Notes:

- 1) Curve A: HF8-1CH Standard type Curve B: HF8-1CH Sensitive type
- 2) Test conditions:

NO, 6A 300VAC, Resistive load, Flux proofed, Room temp. 1s on 9s off

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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