# HF18FF

# MINIATURE INTERMEDIATE POWER RELAY



File No :F133481



File No.:R50147087



File No.:CQC09002030026 (DC type) CQC09002030027 (AC type)



#### Features

- 7A switching capability (2C, 3C type)
- 1.5kV dielectric strength (between coil and contacts)
- Gold plated contact available
- Conform to the CE low voltage directive
- Sockets available
- 2 to 4 pole configurations
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (28.0 x 21.5 x 35.0) mm

### **CONTACT DATA**

CONTACT DA			
Contact arrangement	2C, 3C 40		
Contact resistance	100mΩ max.(at 1A 6VDC)		
Contact material	See ordering info.		
Contact rating (Res. load)	7A 250VAC/30VDC 5A 250VAC/30VDC		
Max. switching voltage	250VAC / 30VDC		
Max. switching current	7A	5A	
Max. switching power	210W 1750VA	150W 1250VA	
Mechanical endurance	2 x 10 <sup>7</sup> ops		
Electrical endurance	2Z/3Z type: 1 x 10 <sup>5</sup> ops (7A 250VAC Resistive load, Room temp., 1s on 9s off 2Z/3Z type: 1 x 10 <sup>5</sup> ops (7A 30VDC Resistive load, Room temp., 1s on 9s off 4Z type: 1 x 10 <sup>5</sup> ops (5A 250VAC Resistive load, Room temp., 1s on 9s off 4Z type: 1 x 10 <sup>5</sup> ops (5A 30VDC Resistive load, Room temp., 1s on 9s off Resistive load, Room temp., 1s on 9s off		

### **CHARACTERISTICS**

Insulation resistance			1000MΩ (at 500VDC	
	Between	coil & contacts	1500VAC 1mir	
Dielectric strength	Between	open contacts	1000VAC 1min	
	Between contact sets		1500VAC 1min	
Operate time (at nomi. volt.)			DC type: 25ms max.	
Release time (at nomi. volt.)			DC type: 25ms max.	
Temperature rise (no-load, at nomi.volt.)			60K max.	
Shock resistance —		Functional	98m/s²	
		Destructive	980m/s²	
Vibration resistance			10Hz to 55Hz 1mm DA	
Humidity			5% to 85% RH	
Ambient temperature			-40°C to 70°C	
Termination			PCB, Plug-ir	
Unit weight			Approx. 37g	
Construction			Dust protected	

Notes: 1) The data shown above are initial values.

COIL	
Coil power	DC type: Approx. 0.9W to 1.1W; AC type: Approx. 1.2VA to 1.8VA

## COIL DATA at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max. <sup>1)</sup>	Drop-out Voltage VDC min.	Max. Voltage VDC <sup>2)</sup>	Coil Resistance Ω
5	4.0	0.50	5.5	27.5 x (1±10%)
6	4.8	0.60	6.6	40 x (1±10%)
12	9.6	1.20	13.2	160 x (1±10%)
24	19.2	2.40	26.4	650 x (1±10%)
48	38.4	4.80	52.8	2600 x (1±15%)
110	88.0	11.0	121	11000 x (1±15%)

Nominal Voltage VAC	Pick-up Voltage VAC max. <sup>1)</sup>	Drop-out Voltage VAC min.	Max. Voltage VAC <sup>2)</sup>	Coil Resistance Ω
6	4.80	1.80	6.6	11.5 x (1±10%)
12	9.60	3.60	13.2	46 x (1±10%)
24	19.2	7.20	26.4	184 x (1±10%)
48	38.4	14.4	52.8	735 x (1±10%)
120	96.0	36.0	132	4550 x (1±15%)
220/240	176.0	72.0	264	14400 x (1±15%)

Notes: 1) Under ambient temperature, applying more than 80% of rating voltage to coil, relay will take action accordingly. But in order to meet the stated product performance, please apply rated voltage to coli.

Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

#### SAFETY APPROVAL RATINGS

UL/CUL	2 Form C	7A 250VAC/30VDC
	3 Form C 4 Form C	5A 250VAC/30VDC
TÜV	2 Form C 3 Form C	7A 250VAC/30VDC
	4 Form C	5A 250VAC/30VDC

Notes: 1) All values unspecified are at room temperature.

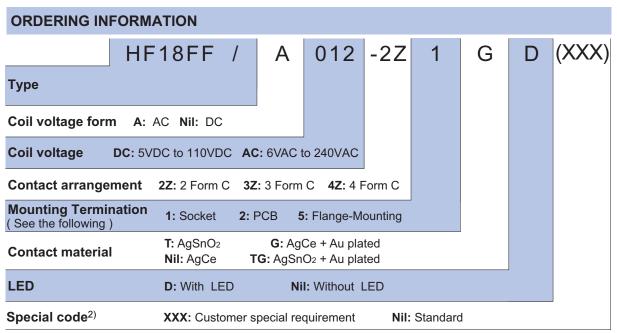
2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

2016 Rev. 1.10



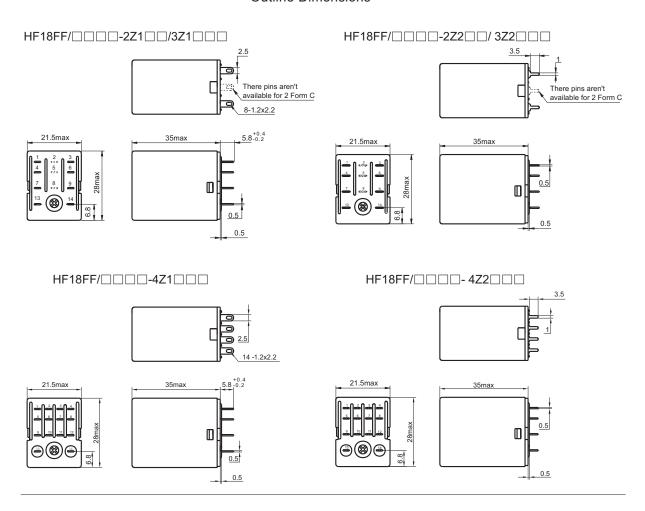
Notes: 1) We also can supply the special type with terminals numbered 1,4,5,8,9,12,13,14 for 2 poles.

2) The customer special requirement express as special code after evaluating by Hongfa.

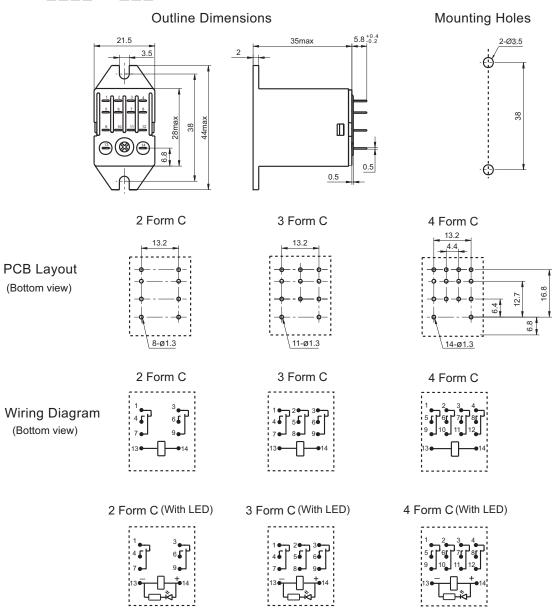
# **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

Unit: mm

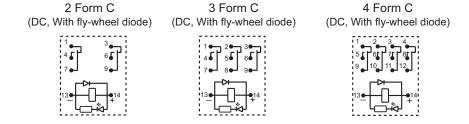
#### **Outline Dimensions**



HF18FF/ \_\_ \_\_ -4Z5 \_\_ \_\_



Remark: For AC parts with diode, the positive and negative pole markings on wiring diagram are not applicable

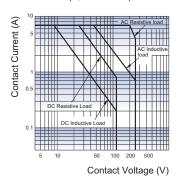


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

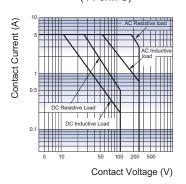
2) The tolerance without indicating for PCB layout is always ±0.1mm.

## **CHARACTERISTIC CURVES**

MAXIMUM SWITCHING POWER (2, 3 Form C)



# MAXIMUM SWITCHING POWER (4 Form C)



# **Relay Sockets**



### Features

- $\bullet$  The dielectric strength can reach 2000VAC and the insulation resistance is  $1000M\Omega$
- Three mounting types are available: PCB mounting screw mounting and DIN rail mounting.
- With finger protection device
- Many kinds of plug-in modules are available with the function of energizing indication and wiring protection.
- Components available: retainer, marker and plug-in module
- Environmental friendly product (RoHS compliant)

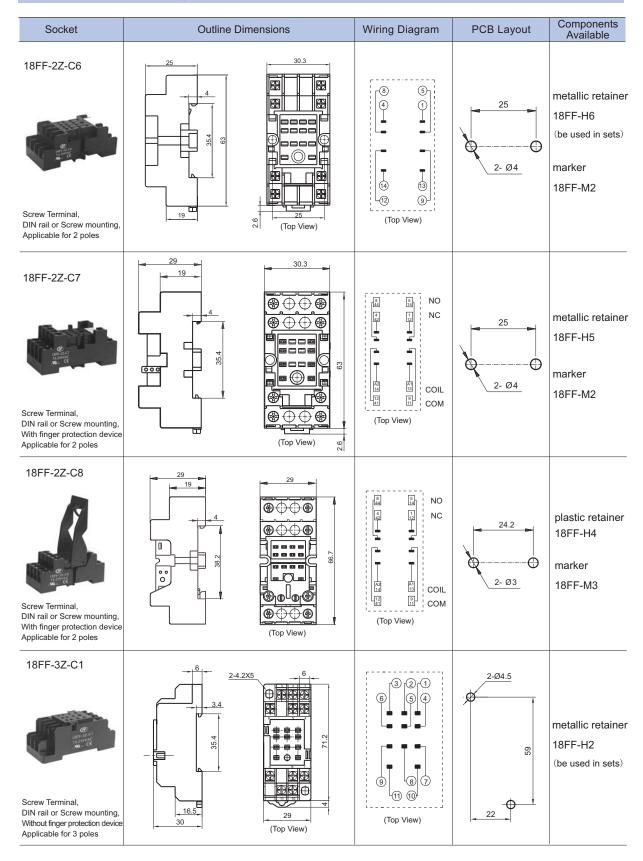
## **CHARACTERISTICS**

Туре	Nominal Voltage	Nominal Current	Ambient Temperature	Dielectric Strength min.	Screw Torque	Wire Strip Length
18FF-2Z-A2	250VAC	7A	-40 °C to 70°C	2000VAC	_	_
18FF-2Z-C1	250VAC	7A	-40 °C to 70°C	2000VAC	0.8N · m	7mm
18FF-2Z-C2	250VAC	7A	-40 °C to 70°C	2000VAC	0.8N · m	7mm
18FF-2Z-C4	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-2Z-C5	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-2Z-C6	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-2Z-C7	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-2Z-C8	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-3Z-C1	250VAC	7A	-40 °C to 70°C	2000VAC	0.8N · m	7mm
18FF-3Z-C4	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-3Z-C5	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-4Z-A2	250VAC	7A	-40 °C to 70°C	2000VAC	_	_
18FF-4Z-C1	250VAC	7A	-40 °C to 70°C	2000VAC	0.8N · m	7mm
18FF-4Z-C2	250VAC	7A	-40 °C to 70°C	2000VAC	0.8N · m	7mm
18FF-4Z-C4	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-4Z-C5	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-4Z-C6	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-4Z-C7	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N · m	7mm
18FF-4Z-C8	250VAC	7A	-40 °C to 70°C	2000VAC	0.6N ⋅ m	7mm

#### **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT** Unit: mm Components Socket **Outline Dimensions** Wiring Diagram **PCB** Layout Available 18FF-2Z-A2 13.2 ₼ ф ₫ • • metallic retainer Ф <del>00</del> 18FF-H1 15.8 (Top View) PCB Terminal, PCB mounting Applicable for 2 poles 2-4.2x5 18FF-2Z-C1 2-Ø4.5 metallic retainer 18FF-H2 (be used in sets) -00 03 Φ Screw Terminal, (Top View) DIN rail or Screw mounting, \_16.5 23 Without finger protection device (Top View) Applicable for 2 poles 18FF-2Z-C2 2-Ø4.5 **D** metallic retainer 18FF-H2 69 (be used in sets) -0a da Φ Screw Terminal, (Top View) DIN rail or Screw mounting, 16.5 With finger protection device 22.5 Applicable for 2 poles (Top View) 42.6 18FF-2Z-C4 27.2 plastic retainer 18FF-H4 NO **®OO** 442 42 A214 12 NC metallic retainer 22 **®OO®** 18FF-H5 \_ marker -0-2- Ø3 18FF-M1 A1 13 COIL 12 41 9 11 СОМ Screw Terminal. 0 plug-in module DIN rail or Screw mounting, (Top View) With finger protection device HFAA to HFHU\* (Top View) Applicable for 2 poles 61.1 18FF-2Z-C5 plastic retainer 24.1 СОМ 18FF-H4 9 11 8 44 5 14 NO metallic retainer 1 12 4 42 NC 18FF-H5 1 0 marker 2- Ø3 18FF-M1 A1 13 Screw Terminal, 0 plug-in module DIN rail or Screw mounting, (Top View) With finger protection device HFAA to HFHU\* Applicable for 2 poles 29.1 (Top View)

# **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT**

Unit: mm



#### **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT** Unit: mm Components Socket **Outline Dimensions** Wiring Diagram **PCB** Layout Available 42.6 18FF-3Z-C4 27.2 plastic retainer 6 34 3 32 5 24 14 NO ₩₩ 18FF-H4 1 12 2 22 NC metallic retainer **6 ® ®** 22 18FF-H5 \_\_\_ marker 2- Ø3 18FF-M1 COIL A2 14 A1 13 СОМ 9 31 8 21 7 11 Screw Terminal, О plug-in module DIN rail or Screw mounting, (Top View) HFAA to HFHU\* With finger protection device Applicable for 3 poles (Top View) 18FF-3Z-C5 61.1 plastic retainer 24.1 27.2 10 9 21 11 COM 18FF-H4 8 44 6 24 5 14 NO metallic retainer 4 42 ₩₩ 2 22 1 12 NC 22 18FF-H5 ®® 0 \_ \_ marker 18FF-M1 2- Ø3 COIL plug-in module Screw Terminal, 0 DIN rail or Screw mounting, ∰∰ (Top View) HFAA to HFHU\* Witht finger protection device Applicable for 3 poles (Top View) 18FF-4Z-A2 <del>0000</del> 28.8 0000 metallic retainer 0 18FF-H1 13.2 14-Ø1.3 21.5 (Top View) (Top View) PCB Terminal, PCB mounting Applicable for 4 poles 18FF-4Z-C1 2-4.2X5 6 14-M3 x 8 2-Ø4.5 321 765 metallic retainer 35.4 18FF-H2 59 (be used in sets) 11/10/9 Screw Terminal, 4<sup>1</sup>4 13<sup>1</sup> DIN rail or Screw mounting, 16.5E Withtout finger protection device Applicable for 4 poles (Top View)

#### **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT** Unit: mm Components Socket Outline Dimensions Wiring Diagram **PCB** Layout Available 18FF-4Z-C2 2-Ø4.5 **3**(2(1) 0.00 8765 <del># • • •</del> metallic retainer 71.2 18FF-H2 59 (be used in sets) @|@<sup>|</sup>@|@ ⊕⊕⊕ Screw Terminal, ⁴¹¹¹¹ 13¹ DIN rail or Screw mounting, 16.5E 29 With finger protection device 30.6 (Top View) Applicable for 4 poles (Top View) 42.6 18FF-4Z-C4 plastic retainer 24 7 6 5 34 24 14 NO 18FF-H4 $\otimes \otimes \otimes \otimes$ 4 42 3 32 2 22 NC metallic retainer 22 <del>\$\$</del> 18FF-H5 ----75.2 marker 18FF-M1 2- Ø3 -0-COIL СОМ 12 11 10 9 41 31 21 11 Screw Terminal, plug-in module 0 DIN rail or Screw mounting, HFAA to HFHU\* (Top View) With finger protection device Applicable for 4 poles (Top View) 61.1 18FF-4Z-C5 42.6 plastic retainer 24.1 27.2 12 11 10 9 41 31 21 11 СОМ 18FF-H4 **9999** 8 7 44 34 6 24 5 14 NO metallic retainer ₩₩₩ 4 42 3 32 2 22 1 12 NC 18FF-H5 **888** marker 18FF-M1 2- Ø3 COIL plug-in module Screw Terminal, 0 9 🛞 ∰∰ DIN rail or Screw mounting, HFAA to HFHU\* (Top View) With finger protection device 29.1 Applicable for 4 poles 18FF-4Z-C6 8 7 6 5 NO 4 3 21 NC metallic retainer 25 18FF-H6 (be used in sets) 2- Ø4 marker 14) 18FF-M2 (13) COIL -12 11 10 9 COM Screw Terminal, DIN rail or Screw mounting, 19 (Top View) Applicable for 4 poles (Top View)

#### **OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT** Unit: mm Components Available **Outline Dimensions** Wiring Diagram PCB Layout Socket 29 30.3 18FF-4Z-C7 19 8 7 6 5 44 34 24 14 NO NC metallic retainer 18FF-H5 marker 2- Ø4 18FF-M2 COIL A2 14 СОМ Screw Terminal, 12 11 10 9 41 31 21 11 DIN rail or Screw mounting, ⊕ ⊕ ⊕ With finger protection device (Top View) Applicable for 4 poles (Top View) 18FF-4Z-C8 8 7 6 5 44 34 24 14 NO 3 2 1 12 ���� NC plastic retainer 24.2 18FF-H4 marker 18FF-M3 COIL 2- Ø3 СОМ 12 11 10 9 41 31 21 11 Screw Terminal. ®<del>®</del>® DIN rail or Screw mounting, With finger protection device (Top View)

(Top View)

Notes: \* Please refer to the product datasheet if plug-in module is required.

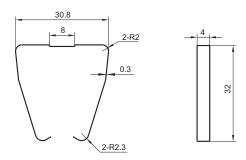
# **DIMENSION OF RELATED COMPOENT (AVAILABLE)**

Unit: mm

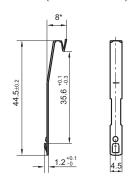
## Retainer

Applicable for 4 poles

18FF-H1 (Metallic retainer)

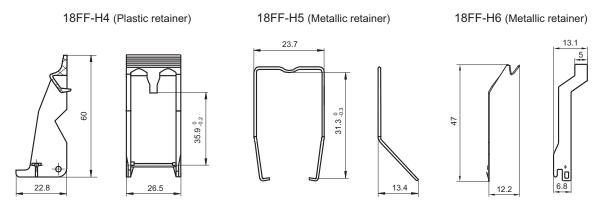


18FF-H2 (Metallic retainer)



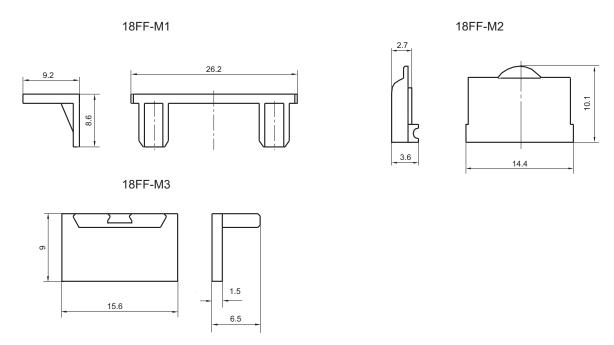
Note: 18FF-H2 retainer has to be used in sets, please pay special attention while placing the order.

#### Retainer



Note: 18FF-H6 retainer has to be used in sets, please pay special attention while placing the order.

#### Marker



#### Things to be noticed when selecting sockets:

- 1. Please choose suitable relay socket according to the actual mounting environment, relay contact poles and terminal layout. If there is any query on selection, please contact Hongfa for the technical service.
- 2. Socket which can be mounted with markers is furnished with a marker; as for other related components, they should be selected separately. Please do give clear indication of the types of relay sockets and related components you choose while placing order.
- 3. The above is only an example of typical socket and related component type which is suitable to HF18FF relay. If you have any special requirements, please contact us.
- Main outline dimension(L, W, H) ≥50mm, tolerance should be ±1mm; outline dimension >20mm and <50mm, tolerance should be ±0.5mm; outline dimension ≤20mm, tolerance should be ±0.3mm.</li>

#### Disclaimer

TThe specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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